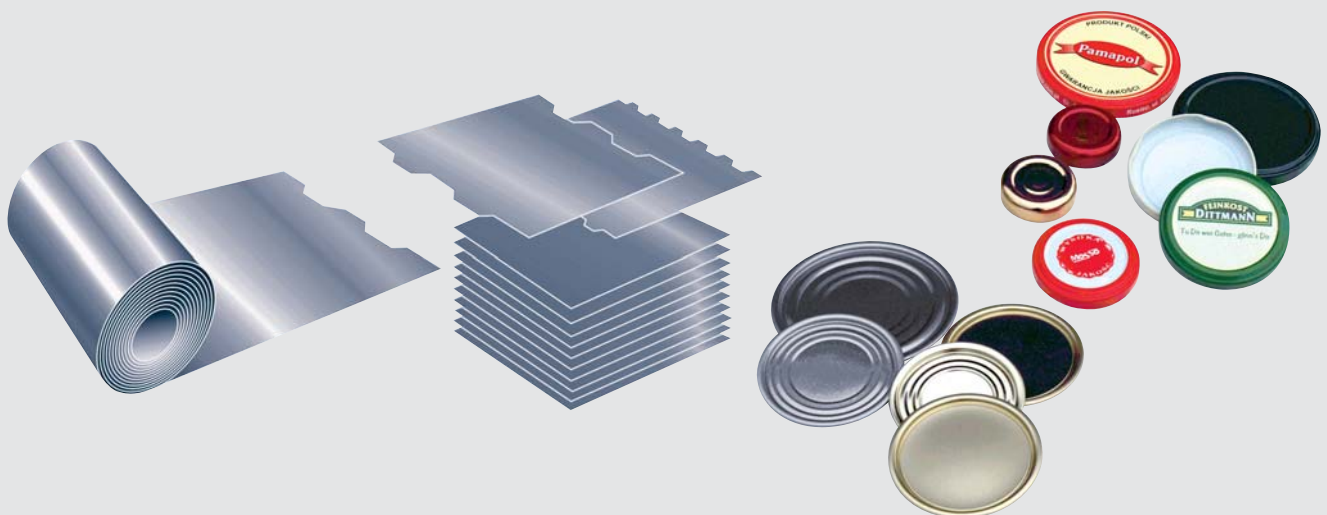
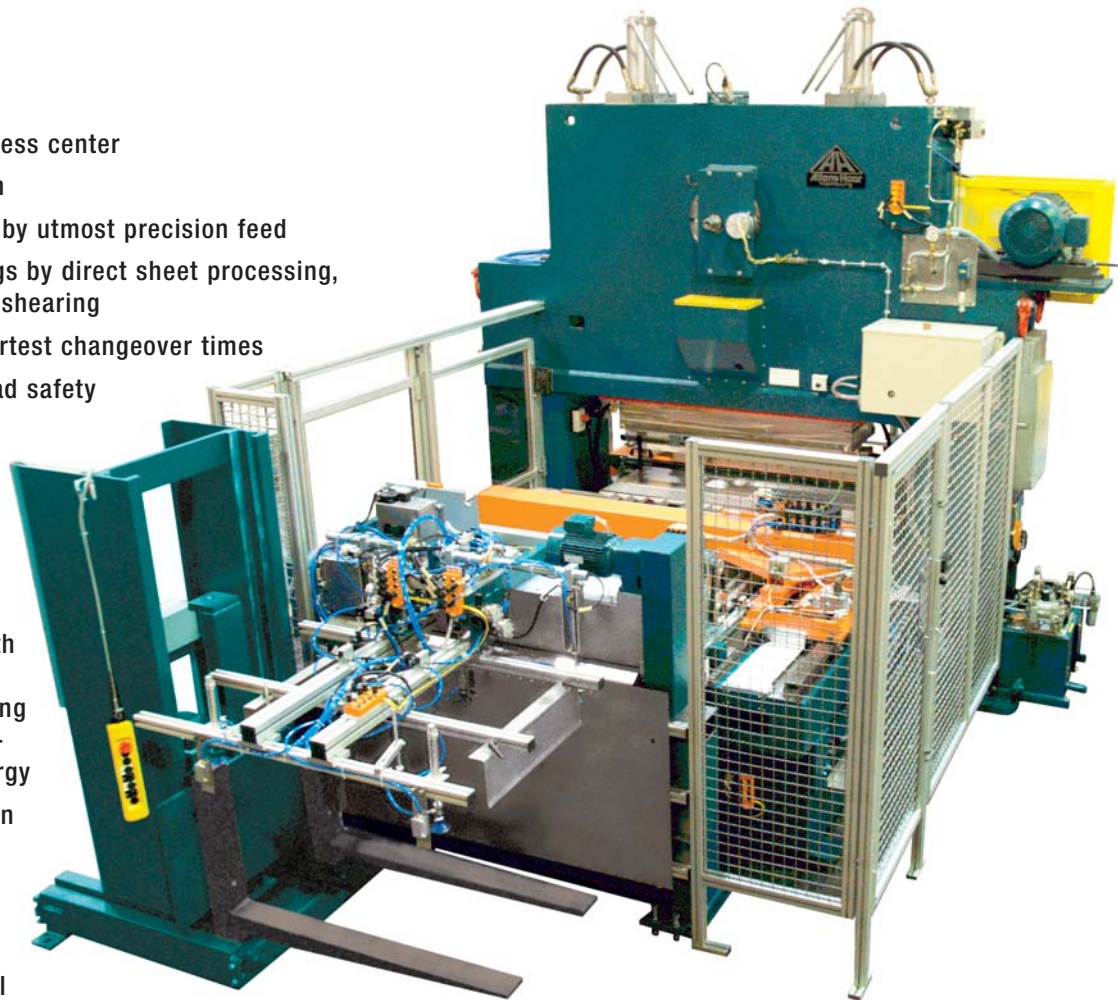


# CNC - CF/DF - P40S COIL/SHEET FEED PRESS



**Alfons Haar**

- Highly flexible press center
- 100% automation
- Material savings by utmost precision feed
- Manpower savings by direct sheet processing, eliminating strip shearing
- Flexibility by shortest changeover times
- Hydraulic overload safety device
- Crankshaft roller bearings
- Preloaded, playfree roller ram guidance
- AC-maindrive with static frequency converter including recuperation of fly-wheel brake energy
- Main motor driven slowmotion for the ram
- Die alignment system with electronic control



# CNC - CF/DF - P40S COIL/SHEET FEED PRESS



### TECHNICAL DATA

**CAPACITY:** 40t optional 50t  
**STROKE LENGTH:** 120 mm  
**SPEED MAX:** 250 spm  
**TOOLING:** max. 16-out  
**DRIVING POWER:** 15 kW  
**DRIVE:** DIRECT  
**CUT EDGE DIAMETER:** 250  
**DRAW DEPTH:** 25 mm, 9,8425 inch  
**SHEET SIZE:** 1150 x 1000 mm  
                   45 x 39 inch  
**COIL WIDTH:** 1200 mm

### Material

- Scrolled and unscrolled sheets 0,1 - 0,5 mm/.004"-.02"
- coil
- Aluminum
- Tinplate
- DR-TFS

### Output

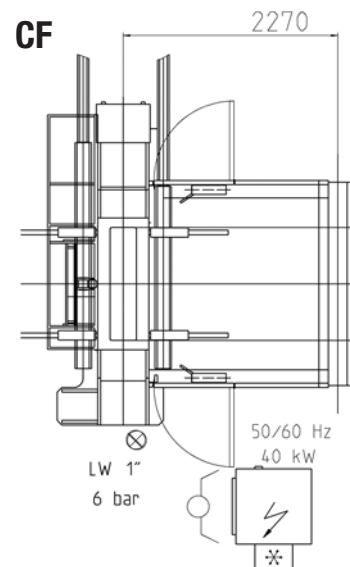
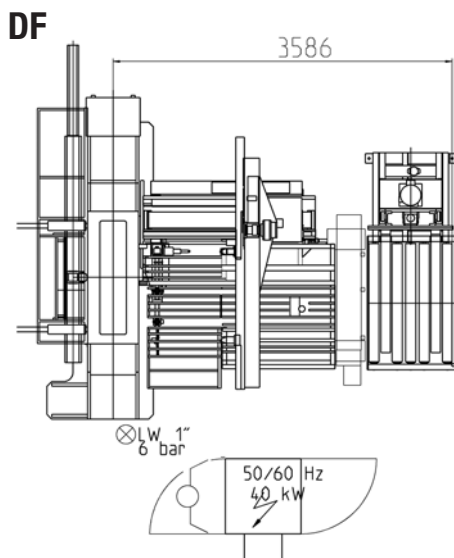
- Ends/Shells up to 4000 epm

### Changeover Time

- < 1 hour incl. tool change



16 roller rotary elements hydraulic overload safety device with combined ram adjustment



Reliable & Service friendly by uncompromising use of up-to-date-components in modular design.

